



AC 159

NOTIFIED BODY No 2330

**DEKRA Certification Sp. z o.o.**  
Solny Square 20, 50-063 Wrocław, POLAND

# CERTIFICATE

OF CONFORMITY  
OF THE FACTORY PRODUCTION CONTROL  
No 2330-CPR-IT24

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

## Structural steel components and kits

Manufacturing of welded structural steel components and kits  
in execution class EXC1, EXC2, EXC3  
according to requirements in EN 1090-2:2009+A1:2011  
Declaration of component properties: ZA.3.4 (Method 3a);

marketed under the name or trademark of the manufacturer:

### Strutture Metalliche di Angelica Ivone

Via Domenico Aversa, 47 – 70011 Alberobello (BA) Italy

and manufactured in the production facility:

### Strutture Metalliche di Angelica Ivone

Via Domenico Aversa, 47 – 70011 Alberobello (BA) Italy

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

## EN 1090-1:2009+A1:2011

under system 2+ are applied and that

## the factory production control

fulfils all the prescribed requirements set out above

This certificate was first issued on 28.07.2017 and shall remain valid until the harmonised standard, the methods of performance consistency assessment and verification, the construction product itself and its manufacturing conditions are significantly changed, provided it is not suspended or withdrawn by the body certifying the factory production control.

Note: The scope of validity is listed in annex which is an inseparable part of this certificate

Wrocław, 28.07.2017



  
Krzysztof Fendor  
FPC Coordinatore

annex to  
certificate of conformity of the factory product control  
no 2330-CPR-IT24

<b>Scope of the FPC:</b>	<b>Manufacture of structural steel and kits</b>
Kind of products:	Welded structural steel components of classes EXC1, EXC2, EXC3
Procedure of conformity assessment and CE marking:	ZA 4 (Method 3a)
<b>Welding technologies:</b>	<b>acc. PN-EN ISO 4063:2011</b>
135	Metal active gas welding; MAG welding
<b>Material:</b>	<b>acc. to ISO/TR 15608</b>
material group 1.1	steel with a specified minimum yield strength $\leq R_{eh} 275 \text{ N/mm}^2$
material group 1.2	steel with a specified minimum yield strength $275 \text{ N/mm}^2 \leq R_{eh} \leq 355 \text{ N/mm}^2$
Responsible	Domenico LATERZA
Welding Coordinator:	
Authorized deputy:	Leonardo Colucci
Confirmation:	All the procedures and qualifications for performing the welding works meet the requirements of the EN 1090-2+A1:2011 standard for the above materials and welding technologies.

**Validity conditions:**

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible.
- The certificate shall only be reproduced complete including the annex.
- Changes of the technology of production, devices, welding technologies and responsible persons against to data contained in the certificate have to be announced to the DEKRA Certification Sp. z o.o.. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with requirements of regulations and standards and make those records available to the DEKRA certification Sp. z o.o..

---

DEKRA Certification Sp. z o.o.  
Wrocław, data 28.07.2017



AC 159